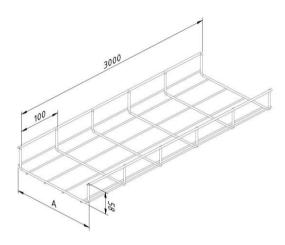
Quality Registration Technical specification

QR 0022 Created: 08/07/2013

Technical specifications SS-MTL60 (Mesh Tray light)



Finishing:	Stainless stee	el 316						
Product	Number	Height	Width	Length	Dim A	Fmax	Unit	Packaging
		(mm)	(mm)	(mm)	(mm)	(kN)		(unit)
MTL60-050-3SS316	14145	60	50	3000	50		M	3
MTL60-100-3SS316	14150	60	100	3000	100		M	3
MTL60-150-3SS316	14155	60	150	3000	150		М	3
MTL60-200-3SS316	14160	60	200	3000	200		М	3
MTL60-300-3SS316	14165	60	300	3000	300		М	3

Finishing:	Stainless stee	el 304						
Product	Number	Height	Width	Length	Dim A	Fmax	Unit	Packaging
		(mm)	(mm)	(mm)	(mm)	(kN)		(unit)
MTL60-050-3SS304	14390	0	0	3000	50		М	3
MTL60-100-3SS304	14391	0	0	3000	100		М	3
MTL60-150-3SS304	14392	0	0	3000	150		М	3
MTL60-200-3SS304	14393	0	0	3000	200		М	3
MTL60-300-3SS304	14394	0	0	3000	300		М	3

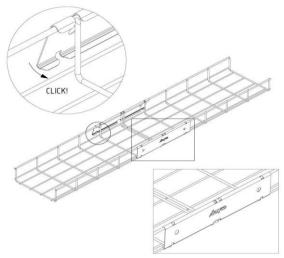
Mounting instructions:

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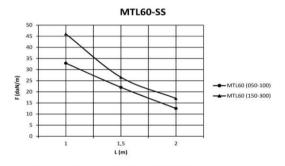


Load capacity:

Standard: IEC61537

Max. load:

Load diagram:



Werte aus Belastungsprüfungen nach der Norm IEC 61537, Prüftyp II. Keine Verbindung bei erster und letzter Überspannung, Endspannweite = 0.8xL, MT60-JCL-SS

F = die höchstzulässige Belastung pro Meter in daN/m L = der Unterstützungsabstand in m

Values from loading tests as per the IEC 61537 standard, test type II. No connection in the 1st and last span, end span = 0.8xL, MT60-JCL-SS

F = the max. permissible load per metre in daN/m L = the distance between the supports in m

Information:

Coupler: MT60-JCL-SS

Equipotential bonding:

EC declaration: EC directive 2006/95/EC (Low voltage) as modified by directive 93/68/EEC (CE marking)

SS316

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Quality Registration Technical specification

QR 0022 Created: 08/07/2013

Stainless steel (1.4404) AISI 316L

Adding chrome(±13%) to the iron creates a certain sheen and the metal becomes more corrosion-resistant.

The advantage, compared to other protective coatings, is that it's not a one-off surface protection. In fact, the stainless steel (or rather the chrome) forms a thin, invisible layer of chromium oxide whenever it comes into contact with oxygen: the oxide flm.

This thin layer protects the underlying stainless steel from further corrosion (oxidation). If the oxide flm suffers damage, then the underlying stainless steel will be re-exposed to the oxygen in the air and the protective coat will re-form. In this way, it repairs itself whenever it gets damaged.

In certain circumstances or if the protective oxide flm is damaged, the corrosion can be locally quite rapid. This is caused, among other things, by chlorides or other materials (usually iron) that lodge in the surface. Due to this contamination, pitting corrosion

may occur that corrodes the stainless steel (SS). That's why, after the processing, the SS is treated, to remove all possible impurities. This is the 'pickling' stage.

As mentioned above, a passive chromium layer protects the steel and repairs itself automatically. There are, however, circumstances in which this repair does not happen. Certain process steps may disrupt the balance in such a way that the passive state disappears and an active layer is formed. This could occur during process steps such as welding, bending or machining (with removal of metal or wood), giving rise to oxygen-poor pockets and the repair fails to materialise. Consequently, the rustproof properties are lost and, if exposed to gases or liquids, corrosion will occur. To remedy this situation, the active layer is re-converted to a passive layer (this process is known as passivating). In is usually desirable to degrease the semi-fnished products and, after that, to pickle them in a mixture of nitric acid (HNO3) and hydrogen fluoride (HF), in order to remove impurities from the metal surface. This may be necessary on welded surfaces or on rotated objects for which a coolant is used.

SS304

Stainless steel (1.4301) AISI 304

Adding chrome(±13%) to the iron creates a certain sheen and the metal becomes more corrosion-resistant.

The advantage, compared to other protective coatings, is that it's not a one-off surface protection. In fact, the stainless steel (or rather the chrome) forms a thin, invisible layer of chromium oxide whenever it comes into contact with oxygen: the oxide flm.

This thin layer protects the underlying stainless steel from further corrosion (oxidation). If the oxide flm suffers damage, then the underlying stainless steel will be re-exposed to the oxygen in the air and the protective coat will re-form. In this way, it repairs itself whenever it gets damaged.

In certain circumstances or if the protective oxide flm is damaged, the corrosion can be locally quite rapid. This is caused, among other things, by chlorides or other materials (usually iron) that lodge in the surface. Due to this contamination, pitting corrosion may occur that corrodes the stainless steel (SS). That's why, after the processing, the SS is treated, to remove all possible impurities. This is the 'pickling' stage.

As mentioned above, a passive chromium layer protects the steel and repairs itself automatically. There are, however, circumstances in which this repair does not happen. Certain process steps may disrupt the balance in such a way that the passive state disappears and an active layer is formed. This could occur during process steps such as welding, bending or machining (with removal of metal or wood), giving rise to oxygen-poor pockets and the repair fails to materialise. Consequently, the rustproof properties are lost and, if exposed to gases or liquids, corrosion will occur. To remedy this situation, the active layer is re-converted to a passive layer (this process is known as passivating). In is usually desirable to degrease the semi-fnished products and, after that, to pickle them in a mixture of nitric acid (HNO3) and hydrogen fluoride (HF), in order to remove impurities from the metal surface. This may be necessary on welded surfaces or on rotated objects for which a coolant is used.

Field of application according to resistance against corrosion:

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Quality Registration Technical specification

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Corrosion class	Atmospheric corrosion	Indoor environment	Outdoor environment	Surface treatments
CI	< 0,1µm	Heated buildings with neutral atmospheres: offices, shops, schools, hotels.		Electro-galvanised (EG) EN ISO 2081
C2	0,1 - 0,7μm	Unheated buildings where condensation may occur: sports halls, warehouses, shops.	Rural areas. Atmosphere with low impurities.	Pre-galvanised (PG) EN 10327 – EN 10143
C3	0,7 - 2μm	Production facilities with high moisture levels and some air impurities due to industrial processes: production plants.	City and industrial atmosphere, some impurities, coastal areas with low salt loads.	Dipped-galvanised (DG) EN ISO 1461
C4	2 - 4μm	Production facilities with high moisture levels and high air impurities due to industrial processes: swimming pools, Chemical industry.	Industrial areas and coastal areas with low salt load.	Dipped-galvanised (DG) EN ISO 1461 Polyester coating (CO) EN ISO 12944
C5-I	4 - 8μm	Polyester coating (CO)	Industrial areas with high moisture level and aggressive atmosphere.	Duplez (DU) (Dipped galvanised • Polgester coating)
C5-M	4 - 8 μm	EN ISO 12944	Coastal or offshore areas with salt load.	Duplez (DU) (Dipped galvanised • Polyester coating)

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